

Assembly JR-1205 Wing.

The model JR-1205 Wing is delivered in separate parcels :



Required tools :

- Socket spanner 13 mm
- Allen key 5 mm

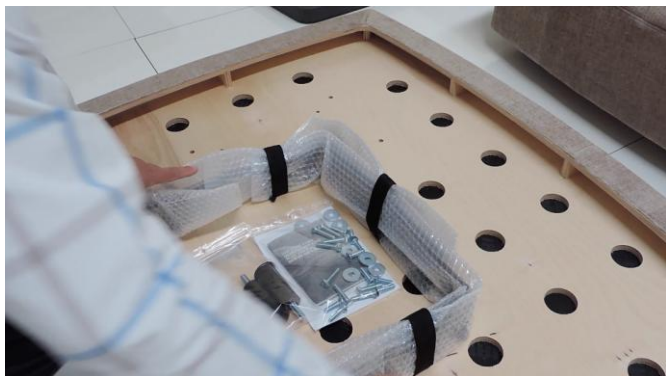
Detail included necessities required for assembly:

- Assembly of seats (3 + 4) onto base (1) :
4 + 4 bolts DIN 933 M8×35
4 + 4 washers DIN 440 R M8

- Assembly of back (2) onto base (1) :
9 bolts DIN 7991 M8×30

- Feet of seats (3 + 4) :
2 + 2 feet





Each seat is composed of 2 parts :
a socle and a cushion.

The cushion can simply be lifted.



The rear brackets and the bag with
necessities are to be found in the
lounge seat. (4).



Place the base (1) at the desired
location.



The mechanisms must be placed at
the extreme front to allow the
attachment of the rear brackets.

Push the red dot to unlock and move
forward.



Remove the wrapping of the rear brackets. Place the rear brackets in the milled indentations of the base (1).



Secure the rear brackets with each time 2 bolts **DIN 7991 M8×30** to the base (1).



Position and tighten the bolts by hand, without tools.

Tighten these, after the correct positioning of the bolt, with an Allen key 5 mm.



Place the back (2) on the brackets.

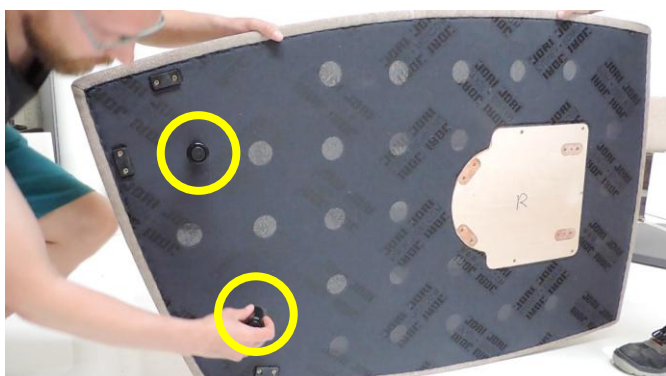


Attach the back (2) with 3 bolts **DIN 7991 M8×30** to the rear brackets.

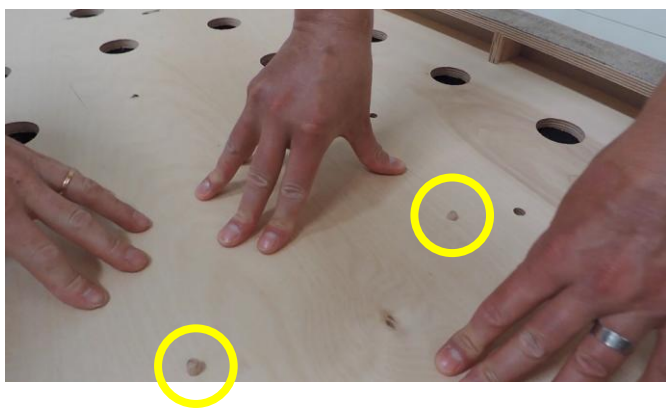


Position and tighten the bolts by hand, without tools.

Tighten these, after the correct positioning of the bolt, with an Allen key 5 mm.



Screw 2 feet into the socle of the lounge seat (4). Tighten it well.



Position the socle of the lounge seat (4) onto the mechanism.



While positioning the socle, the 2 dowels must fall into the milled holes.



Secure the lounge seat (4) with :

- 4 bolts **DIN 933 M8x35**.
- 4 washers **DIN 440 R M8**.

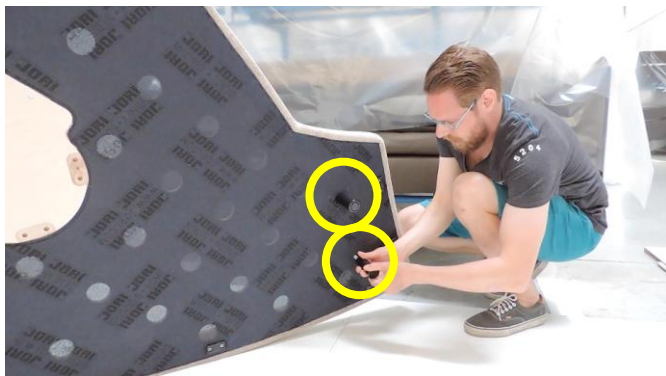


Position and tighten the bolts by hand, without tools.

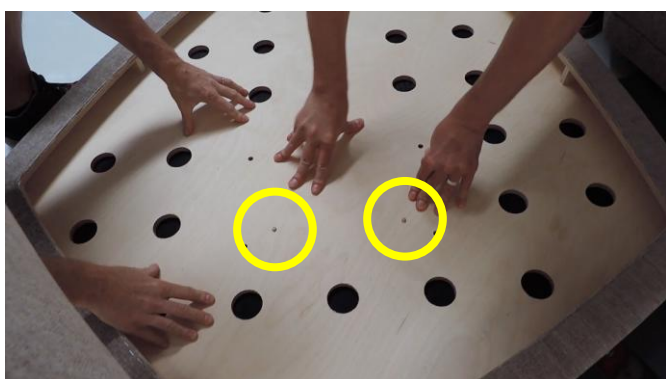
Handtighten the bolts with a socket spanner 13 mm (max 18 Nm).



Position the cushion of the lounge seat (4) onto the socle.



Screw 2 feet into the socle of the corner seat (3). Tighten it well.



Position the socle of the corner seat (3) onto the mechanism.



While positioning the socle, the 2 dowels must fall into the milled holes.



Secure the corner seat (3) with :

- 4 bolts **DIN 933 M8×35**.
- 4 washers **DIN 440 R M8**.



Position and tighten the bolts by hand, without tools.

Handtighten the bolts with a socket spanner 13 mm (max 18 Nm).



Position the cushion of the corner seat (3) onto the socle.



Check after assembly the working of the mechanism.



Move the seats using the handles underneath and maintain a light support.



NEVER MOVE OR LIFT THE WING AT THE ENDS OF THE SEATS.

Watch the assembly film on youtube : <https://youtu.be/BCxKnEoBc2Q>